Estimation-based ILC using Particle Filter with Application to Industrial Manipulators



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- The gearbox contributes significantly to the flexibilities.
- The joint position q_a deviates from the actuator position q_m .
- To achieve better performance, the joint position *q_a* has to be measured directly or estimated.







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- ILC is a way to improve the performance of systems that perform the same task repeatedly, e.g. an industrial manipulator performing welding or cutting.
- ILC control law update

$$u_{k+1}(t) = f(u_k(t), r(t), z_k(t))$$



Estimation-based ILC

- The controlled variable $z_k(t)$ is not directly measured.
- Instead, $z_k(t)$ has to be estimated.
- **Possible to estimate** $z_k(t)$ from internal signals.

$$\begin{array}{ccc} r(t) \longrightarrow & & \\ u_k(t) \longrightarrow & \mathcal{P} & & \\ \end{array} \xrightarrow{} & z_k(t) \end{array}$$

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- The following ILC algorithm is used

$$egin{aligned} u_{k+1}(t) &= \mathcal{Q}(q)ig(u_k(t) + \mathcal{L}(q)eta_k(t)ig), & \epsilon_k(t) &= r(t) - \hat{z}_k(t) \ \mathcal{L}(q) &= \gamma q^{\delta}, & \mathcal{Q}(q) &= n ext{th order Butterworth filter} \end{aligned}$$



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 - Assume additive Gaussian noise.
 - Particle filter (PF)
 - Approximate the posterior distribution with a large number of particles.
 - Can handle non-Gaussian noise.



Robot Model

Flexible single joint model with

- Linear damping
- Nonlinear spring
- Nonlinear friction

■ The state vector $\mathbf{x} = \begin{pmatrix} q_a & q_m & \dot{q}_a & \dot{q}_m \end{pmatrix}^T$ gives a continuous-time nonlinear state space model





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$$\dot{\mathbf{x}} = \widetilde{f}(\mathbf{x}, \tau)$$

 A discrete-time state space model using Euler sampling according to

$$\mathbf{x}_{t+1} = \mathbf{x}_t + T_s \widetilde{f}(\mathbf{x}_t, \tau_t + w_t) = f(\mathbf{x}_t, \tau_t, w_t)$$

■ The process noise w ~ N(0, Q) enters the model in the same way as the motor torque.







Observation Model (I/II)

- Measure the motor angle q_m and acceleration of the tool position $a_{TCP} = l\ddot{q}_a$.
- The measurement noise resembles quantization errors

$$e = \begin{cases} -\zeta, & \text{with probability } 1/3 \\ 0, & \text{with probability } 1/3 \\ \zeta, & \text{with probability } 1/3 \end{cases}$$



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The PF uses the model

$$p_e(e) = \sum_{i=1}^3 \frac{1}{3} \mathcal{N}(e|\mu_i, \sigma^2), \quad \mu_i \in \{-0.8\zeta, 0, 0.8\zeta\}$$

■ The EKF and UKF uses a Gaussian approximation of $p_e(e)$.



Observation Model (II/II)

Measurement noise distribution



Red – True noise distribution Blue – Modelled noise distribution





- The reference *r*(*t*) is a step filtered four times through a FIR filter of order 100.
- The model is unstable, hence a feedback loop is required.
- Filter performance evaluated using the RMSE over 1000 MC simulations and compared to the CRLB.
- ILC performance evaluated using the relative reduction error

$$\rho_k = 100 \frac{||\varepsilon_k(t)||_2}{||\varepsilon_0(t)||_2}$$

averaged over 100 MC simulations.

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Root mean square error (RMSE) for q_a over 1000 MC simulations.



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Filter Performance (II/II)

Estimated q_a and the q_m expressed on the arm side of the gearbox.







ILC Performance



Relative reduction error averaged over 100 MC simulations.





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